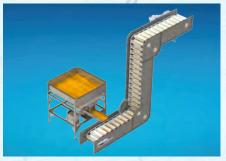


## **FOOD HANDLING EQUIPMENT**

# **PENDULUM BUCKET ELEVATORS**

Triton Innovation's Pendulum Bucket Elevators simultaneously execute vertical and horizontal transportation of dry, bulk material within a compact footprint. Offering virtually limitless configurations, multiple infeed and discharge points, and effective management of high volumes of product for various processing, production, and packaging applications.





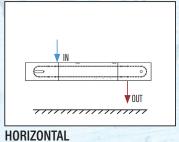


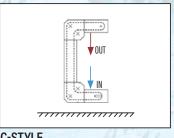


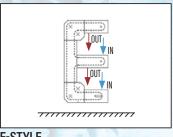
- Modular design enables ongoing flexibility and versatility.
- Multiple infeed and discharge points.
- Gentle handling of both fragile and non-fragile material.
- Buckets are made with FDA or sanitary materials designed for easy, tool-less removal.
- Easily cleanable design enhances efficiency for batch and recipe changeovers.
- Buckets overlap to eliminate product spillage. Tapered shape enhances product release, promotes complete removal, and reduces accumulation points.
- Common configurations: Z-Style, C-Style, E-Style, Inclined Z-Style, Double Z-Style. Custom configurations available upon request.

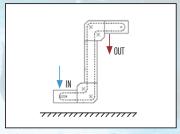


## **COMMON CONFIGURATIONS**





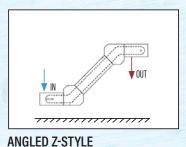


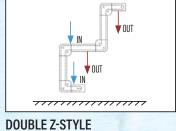


C-STYLE

**E-STYLE** 

Z-STYLE







# APPLICATIONS & PRODUCTS

#### **COMMON APPLICATIONS**

**BULK UNLOADING** 

WEIGHING

**FILLING** 

**PACKAGING** 

**PROCESSING** 

COOKING

MIXING & BLENDING

BATCH PROCESSING

#### **COMMON INDUSTRIES AND PRODUCTS**











PET FOOD AND TREATS

**PASTA** AND GRAINS

**FRUITS** AND VEGGIES

**NUTS** 

**HERBS** AND SPICES













CONFECTIONARY AND CANDY

**BAKERY** 

**DAIRY** AND CHEESE

SNACK F00DS

**PILLS** AND TABLETS

### STANDARD FEATURES

- Triton Innovation LLC's food handling equipment can be designed to meet your specific FDA, USDA or BEAG sanitary application requirements.
- Hygienic Level I for Dry Environments Non-Washdown Designs, Non-Washdown Carbon Steel Bucket Chain, Carbon Steel Frame/Leg Materials, FDA-H1 Lubricants, FDA Powder Coated Frame/Legs, NEMA-1 Electrical/Control Items, Stainless Steel Shafts with FDA Materials, Stitch Welded Frame/Legs, Non-Washdown Drive, Welds Cleaned but Not Ground, FDA Buckets
- Hygienic Level II for Dry to Wet Environments Washdown Designs, Stainless Steel Washdown Bucket Chain, Stainless Steel 2B Mill Finish Frame/Leg Materials, FDA-H1 Lubricants, Stainless Steel Shafts with FDA Materials, NEMA-4X Electrical/Control Items, Epoxy Painted Washdown Drive, Stitch Welded Frame/Legs, FDA Buckets, Welds Cleaned but Not Ground
- Hygienic Level III for Dry to Wet Environments Hygienic Open/Cleanable Designs, Stainless Steel Washdown Bucket Chain, Stainless Steel 2B Mill Finish Frame/Leg Materials, FDA-H1 Lubricants, Stainless Steel Shafts with FDA Materials, NEMA-4X Electrical/Control Items, Stainless Steel Washdown Drive, Continuously Welded Frame/Legs, FDA Buckets, Welds Coarse Ground & Cleaned, Clean-out Ports in Sideframes

## **OPTIONS**

- Ceiling Hangers
- Infeed Guides/Discharge Chutes
- Bucket Scrapers
- Top Covers: Stainless Steel, Bolt-On, Hinged, Lift Off, or Flat. Lexan Viewing Windows
- Start/Stop, E-Stop Controls
- Maintenance doors



**TOP COVERS** 



**CASTERS** 



**DISCHARGE CHUTE** 



**INFEED GUIDES** 



AC CONTROLLER (VFD)



**CIP SPRAY BAR** 



VIBRATORY FEEDER

# PRODUCTS AVAILABLE FROM TRITON INNOVATION, LLC



**DUMPER/TIPPER** 



**FABRIC BELT CONVEYOR** 



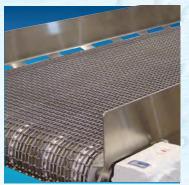
HOMOGENEOUS BELT CONVEYOR



MODULAR PLASTIC BELT CONVEYOR



TROUGHED BELT CONVEYOR

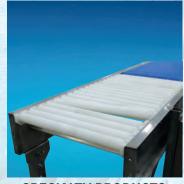


WIRE MESH BELT CONVEYOR

Scan for more information



METERING FEEDER SYSTEMS



SPECIALTY PRODUCTS



